



CRYSTAL 2000

<u>Concentration</u>	<u>Refractometer Reading</u>
3%	.75
5%	1.25
7%	2
10%	2.5
15%	4.5

Use 3-5% Concentration for Grinding

Use 7-10% Concentration for General Machining

Use at least 10% Concentration for Heavy Machining

Note:

Results may vary slightly because of water condition.

Customer must zero refractometer with the water being used to dilute coolant before taking readings.