



TERRA-DRAW HD

SOLUBLE METAL FORMING LUBRICANT

DESCRIPTION

Prism Lubricants' *Terra-Draw HD* is an extra heavy-duty drawing and stamping lubricant that produces a very stable emulsion in hard or soft water. The extreme pressure additives in this premium metal forming and stamping lubricant makes *Terra-Draw HD* the right choice for tough ferrous and non-ferrous applications

Prism's *Terra-Draw HD* is non-active, so staining is not an issue in post-formed products. *Terra-Draw HD* provides good rust protection on steel.

For forming light grade steels, a concentration of 5% is normally sufficient. Medium duty applications require concentrations to 10%. For those severely formed parts or hard to draw metals, concentrations to 50% are recommended. At any concentration, Prism Lubricant's *Terra-Draw HD* Soluble Metal Forming Lubricant stays in emulsification and is non-foaming.

TYPICAL PROPERTIES

Viscosity SUS @ 100° F	1500
Specific Gravity 60/60	1.15
pH @ 10% Concentration	8.5 – 9.0
Odor	Very low
Residue	Liquid
Color	Amber